

Work Order ID 69721

Wednesday, May 18, 2011 7:22:58 AM



Page 1

Item ID: D350-636-215

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube STD LH, Deluxe

Start Date: 5/16/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/27/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D350-636

H

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-636-215 CHG002

8 sub 6/15

110

Assemble as per dwg

0.00



HandFinish

Memo

0.00

Hand Finishing

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-015 as per IIN-D350-636 page:15-16-17-20

11/05/18

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

11 06 13 ①

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Page 2

Item ID: D350-636-215

Accept



Setup Start



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Stop



Item Name: Skidtube STD LH, Deluxe

Start Date: 5/16/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/27/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Stop



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150 	Packaging	0.00							
Packaging	Memo Identify and pack for shipping as per PPP D350-636-215 Location: <u>A</u> PPP rev: _____	0.00							
160 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							 11-06-15

Picklist Print

Wednesday, May 18, 2011 7:22:55 AM

Page 1

Work Order ID: 69721

Parent Item: D350-636-215

Parent Item Name: Skidtube STD LH, Deluxe

Start Date: 5/16/2011





Required Date: 5/27/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC
11.04.14 ecn11-553 DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-015  Skidtube STD w/ Training Wearplates, LH		Manufactured	No			110	Each	0.0000	1	1			
D350-636-101  Toe Step, LHRH:		Manufactured	No			110	Each	10.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG021		10							
				67316		5							
				68368		5							
D350-636-105A  Wedge Installation		Manufactured	No			110	Each	12.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG021		12							
				67317		4							
				68365		8							
D350-636-109  Tow Ring Installation		Manufactured	No			110	Each	6.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG022		6							
				68742		6							

367902 (x1) M 4/06/10

M 4/06/10

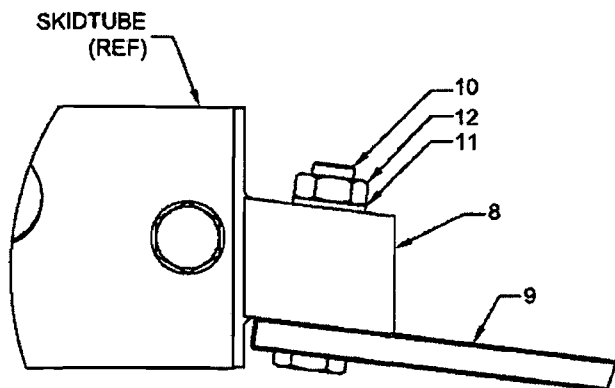
x1

M 4/06/10

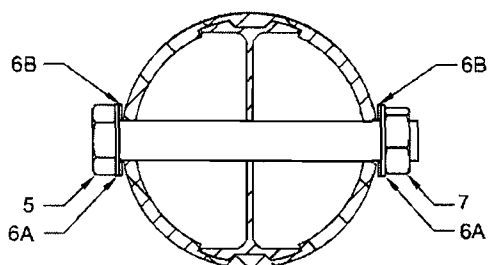
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M 4/06/10

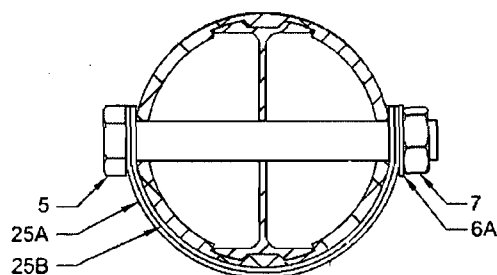
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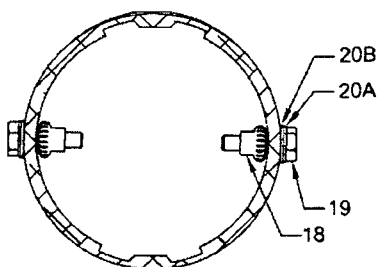
DETAIL D
1 PL PER SKIDTUBE



SECTION E-E
(D350-636-011/-012/-013/-014 SKIDTUBES
AT CHG 003 ONLY)

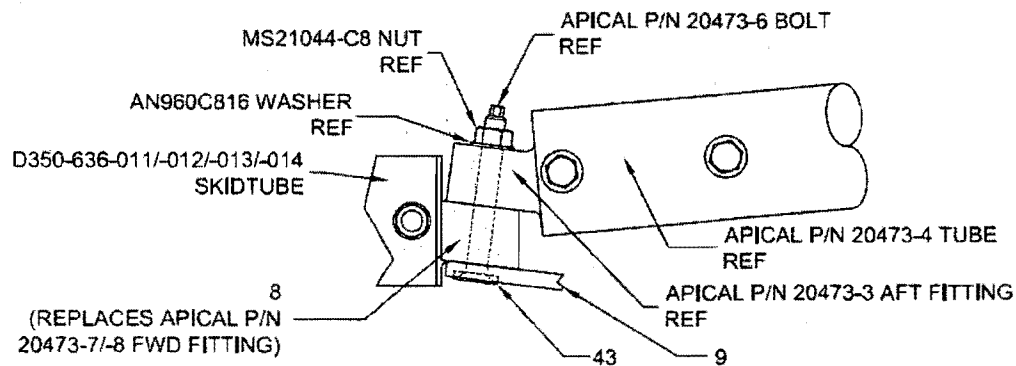


SECTION Q-Q
(D350-636-011/-012/-013/-014 SKIDTUBES
AT CHG 004 OR SUBSEQUENT)



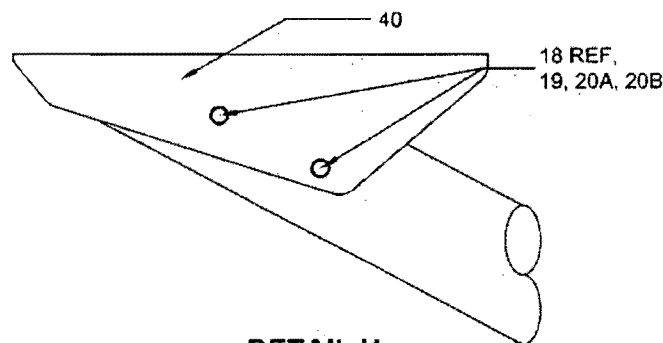
SECTION F-F
2 PL PER SKIDTUBE

u/0669721



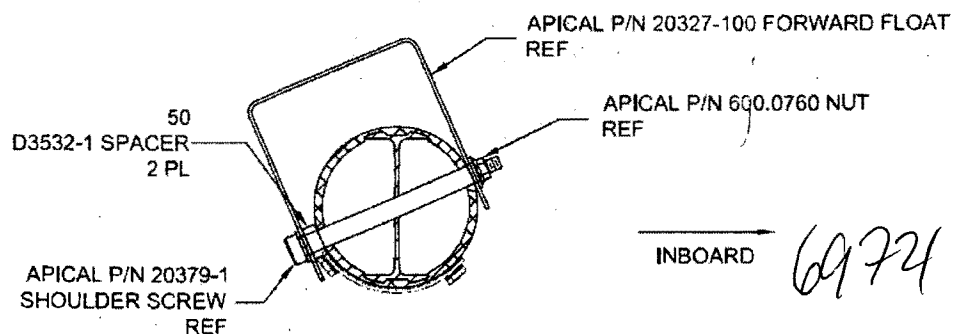
DETAIL G

(APICAL CYLINDRICAL AND TRI-BAG INSTALLATIONS)
1 PL PER SKIDTUBE



DETAIL H

(D350-636-101 TOE STEP)
1 PL PER SKIDTUBE

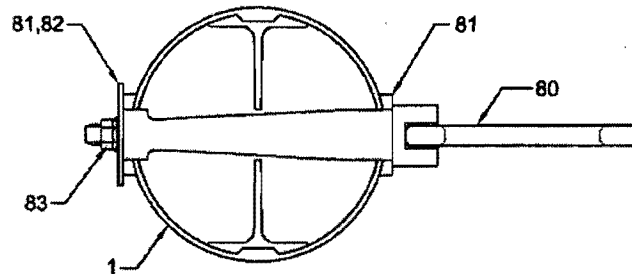


SECTION N-N

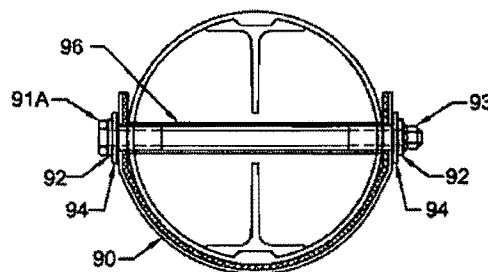
(LH SHOWN, RH OPPOSITE)
(D350-636-011/-012 WITH APICAL CYLINDRICAL FLOATS ONLY)

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Date: 10.07.26

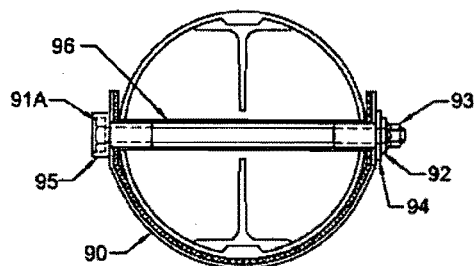


SECTION R-R
SHOWN WITH DRILLED Ø0.625" HOLE &
D350-636-109 TOW RING KIT



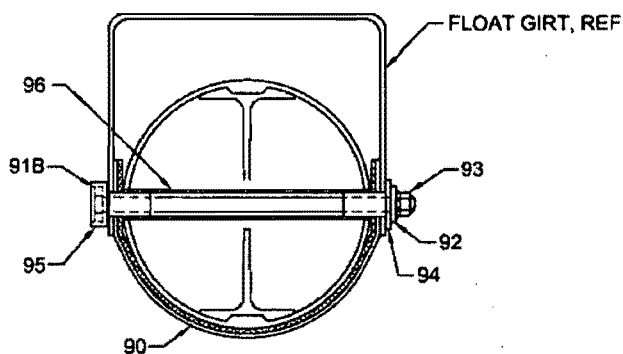
SECTION S-S
D350-636-015/-016/-017/-018/-215/-216/-217/-218
SKIDTUBES, 3 PL

69724



**WITHOUT APICAL CYLINDRICAL BAG
FLOATS**

OR



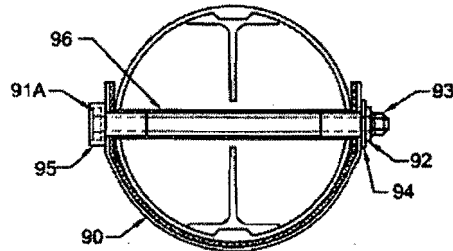
WITH APICAL CYLINDRICAL BAG FLOATS

SECTION T-T
D350-636-015/-016/-215/-216 SKIDTUBES
1 PL

69721

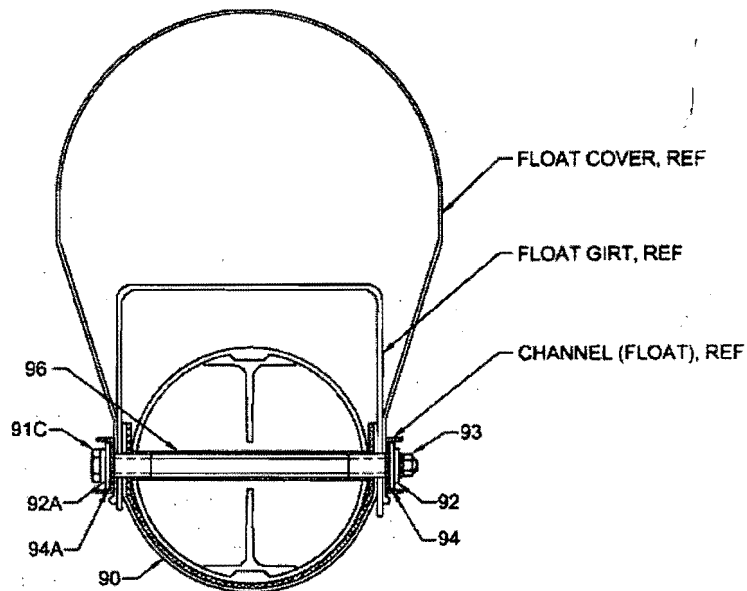
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WITHOUT APICAL TRI BAG FLOATS

OR



WITH APICAL TRI BAG FLOATS

SECTION U-U

D350-636-017/-018/-217/-218 SKIDTUBES
1 PL

6972

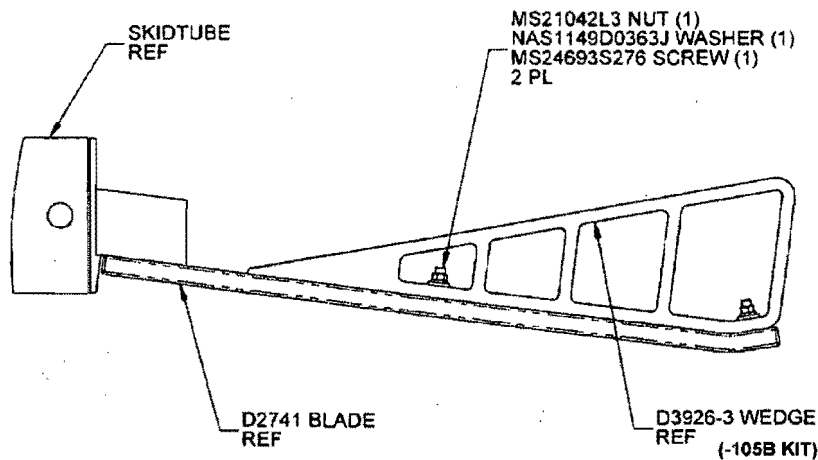
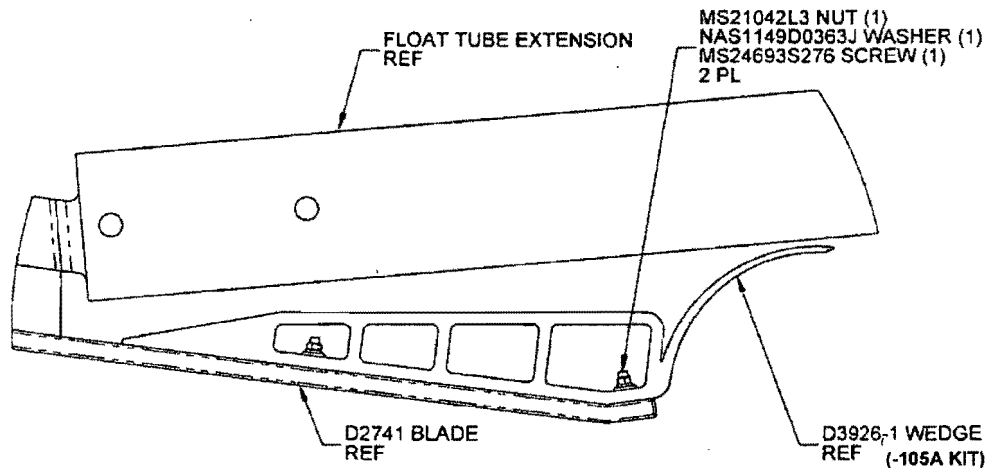
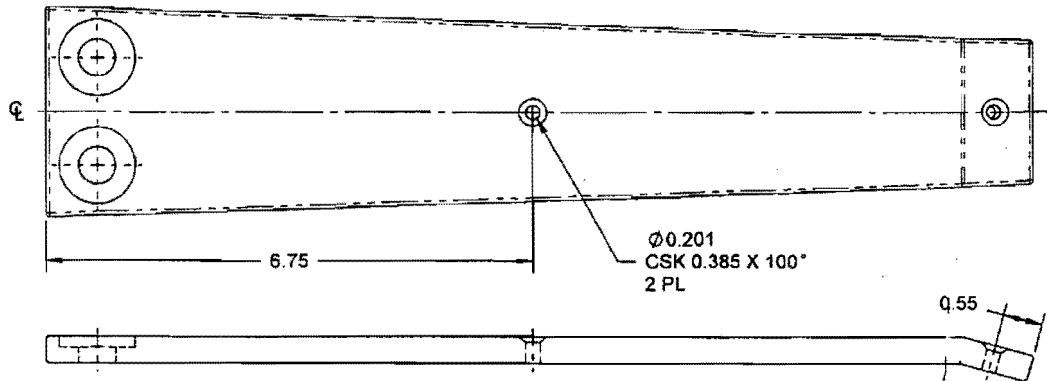


Figure 4: D350-636-105A/-105B WEDGE KIT INSTALLATION

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